DESIGNERS’ IMAGE INSTALLATION INSTRUCTIONS

### Level Rail Step 1:
Remove the bottom rail cut-out and place a line on the deck to ensure all deck joints are level. Pre-drill the rail into the deck at the appropriate height using a 1/4" drill bit. (Fig. 3)

Note: This bit does not include leading slats and rail panel attachment hardware. Your mounting hardware will be necessary to complete this step.

### Level Rail Step 2:
Place your blank panel over the rail as you did in step 1. Snap the panel into place (Fig. 4). Using the supplied rail panel attachment screw, secure the panel to the deck (Fig. 5). Separate the two bracket halves at all rail ends. Install the top bracket as you did the bottom in step 1. (Fig. 12)(Fig. 13)(Fig. 14)(Fig. 15)(Fig. 16)

### Level Rail Step 3:
Mark the outside dimension to your rail panel. Set the bracket in place and ensure that the bottom rail starts from this point. (Fig. 6)

### Level Rail Step 4:
Knock the rail panel onto the bracket (Fig. 7). Use a level to ensure the panel is level. Set the panel in place. Pre-drill the rail panel in step 2 (Fig. 14) and cut panel at these marks (Fig. 15). Insert the panel back into the bracket. (Fig. 16)

### Level Rail Step 5:
Separate the two bracket halves at all rail ends. Install the top bracket as you did the bottom in step 1. (Fig. 17)

### Level Rail Step 6:
Add 7/8" (toward rail end or post) to the marks made on the panel. Mark the position of the bracket on all 4 rail panel ends. Repeat this for all 4 rail panel ends. (Fig. 18)

### Stair Rail Step 1:
Have a check on the main steplap opening for the stair panel prior to cutting the stair panel opening and subject to after framing equal stair opening at each stair. (Fig. 19)

### Stair Rail Step 2:
Describe the stair panel opening before all joint rail ends. Repeat this for all 4 rail ends. (Fig. 20)

### Stair Rail Step 3:
Describe the stair panel opening before the stair rail panel in step 2 (Fig. 14) and cut panel at these marks (Fig. 15). Insert the panel back into the bracket. (Fig. 16)

### Level Angles Step 1:
The arm of the bracket is to be marked at each step for the angle of your rail panel. This will help to determine the amount of support needed for your specific application. Follow the marked instructions described above to complete your angle railings. (Fig. 15)(Fig. 16)

### CARE & MAINTENANCE

While Designers’ Image products are maintenance free, there are several precautions that must be taken to ensure the railing is properly cared for. It is essential that the following instructions be followed to prevent damage to the product or personal injury:

1. Regularly, at LEAST once a year, inspect and tighten all fasteners, as fasteners may loosen over time. Note that some surface rust may occur on fasteners. This is normal and not subject to a warranty claim.
2. Periodically inspect the railing for chips, scratches, or other damage to the surface. If necessary, touch-up with a zinc rich paint. Rail ends may be painted with any zinc rich primer or paint. For BLACK touch-ups, we recommend Rust-Oleum®, Hammered Brown, or any other paint of your choice. For BRONZE touch-ups, we recommend Rust-Oleum®, Hammered Brown, or any other paint of your choice.
3. We recommend general cleaning of the railing at least twice a year. Clean any crevices, weld points, and other areas where liquid may become stagnant and cause corrosion or where pollutants may build up. Remove all sap, bugs, tar, and other residue that may cause damage.
4. Test the panel to ensure proper fit. Mark the position of the bracket on all 4 rail panel ends. Repeat this for all 4 rail panel ends. (Fig. 16)

### WARRANTY

The product is warranted against failure due to hail, high winds, flood, earthquake, lightning or any other weather disturbance or to extremes of temperature (such as fire) or pressure (such as an explosion) for the following period:

- This Warranty will last 15 years from the Purchaser’s original date of purchase under normal usage and care (Fig. 21).
- This Warranty is non-transferable.
- This Warranty is only valid in accordance with the terms of this Warranty, within 30 days of the purported sale or transfer, together with sufficient information for DI to determine that the transfer is valid in accordance with the terms of this Warranty, within 30 days of the purported sale or transfer, together with sufficient information for DI to determine that the transfer is valid.
- This Warranty is not transferable, and the original Purchaser must return all applicable registration cards and warranty information.

### How did you hear about DI?
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DI's recommendations. THIS WARRANTY DOES NOT APPLY TO, AND UNDER NO CIRCUMSTANCES WILL DI BE LIABLE FOR, ANY DEFECT, DAMAGE OR OTHER FAILURE RESULTING FROM OR CAUSED BY CONSTRUCTION ERRORS, INSTALLATION ERRORS, OR ANY OTHER INFRINGEMENT OF THE INSTALLATION INSTRUCTIONS. THIS WARRANTY WILL BE IMPLIED OR STATUTORY WARRANTIES, AND THIS WARRANTY DISCUSSES ONLY THE EXPRESSED WARRANTIES OF DESIGNERS’ IMAGE. THIS WARRANTY IS THE EXCLUSIVE WARRANTY OF DESIGNERS’ IMAGE AND IS IN LIEU OF ALL OTHER EXPRESS OR IMPLIED WARRANTIES, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, AND NONINFRINGEMENT OF THIRD PARTY RIGHTS. NO WARRANTIES, WHETHER EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, AND NONINFRINGEMENT OF THIRD PARTY RIGHTS, SHALL APPLY TO THE PURCHASED PRODUCT OR ANY OTHER GOOD OR SERVICE PURCHASED FROM DESIGNERS’ IMAGE OR ANY OF ITS AFFILIATES, INSTALLERS, DISTRIBUTORS OR OTHER THIRD PARTIES.

### DISCLAIMER

Designers’ Image is committed to providing the best possible installation experience to our customers. We are aware that the following installation instructions may not be the only means of installation. We encourage you to contact us at 1-800-222-DI55 or visit our website at www.rdirail.com for additional information.

1. This Warranty will last 15 years from the Purchaser’s original date of purchase under normal usage and care. This Warranty cannot be transferred to another person. For multiple product purchases, complete one warranty card and attach the additional cards indicating the purchaser (but the replacement part may vary in color or finish as a result of the manufacturer’s production process).
2. This Warranty does not cover normal weathering effects, such as discoloration or normal discoloration of the original Product or changes in DI’s offer of the Purchaser (but the replacement part may vary in color or finish as a result of the manufacturer’s production process).
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